



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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RBE703A94-1130-01-07

Job Sheet 193131



Part No: RBE703A94-1130-01-07

Job Qty: 30 pcs

Part Name: Handle Stud



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/9/19

Job Tracking No:

Due Date: 4/19/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBE703A94-1130-01 Rev K IPP Rev.A 17.08.09 New issue DP Verify DD/IPP Rev B 17.11.30 DWG Rev K DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs		
110	SL-154 - 1	30 pcs	4/19/19	4/19/19	0.50	15.00	SL-154 - 1	JB 19-05-24
120	QC 2	30 pcs	4/19/19	4/19/19	0.00	0.00	QC 2 - 1	
							QC 2 - 12	
							QC 2 - 14	
							QC 2 - 17	
							QC 2 - 19	
							QC 2 - 2	
							QC 2 - 20	
							QC 2 - 22	
							QC 2 - 23	
							QC 2 - 25	
							QC 2 - 32	
							QC 2 - 33	
							QC 2 - 35	
							QC 2 - 39	
							QC 2 - 4	
							QC 2 - 40	
							QC 2 - 44	
							QC 2 - 45	
							QC 2 - 48	
							QC 2 - 49	
							QC 2 - 50	
							QC 2 - 51	
							QC 2 - 52	
							QC 2 - 57	
							QC 2 - 62	JB 19-05-24
							QC 2 - 63	
							QC 2 - 8	
							QC 2 - 66	
							QC 2 - 64	

Dart Aerospace Ltd.
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CANADA
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www.dartaero.com



Container No: S184003



Part: RBE703A94 - 1130 - 01 - 07

Job No: 193131

Serial No/Batch: S184003

Revision: K

Inspector:

Exp Date:

DAS
62
9-89

DAS
62
9-89

Plex 4/9/19 9:29 AM Dart.lajeunesse.marie

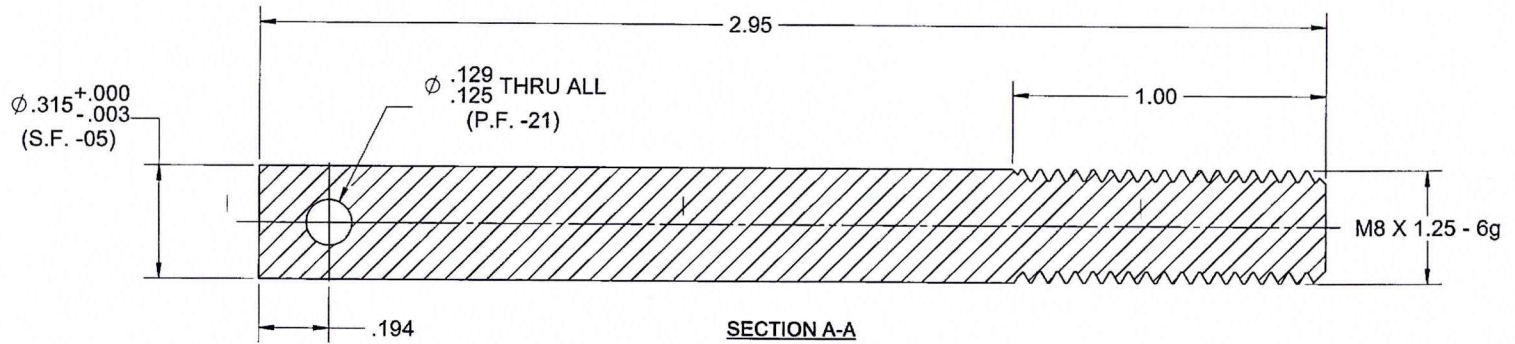
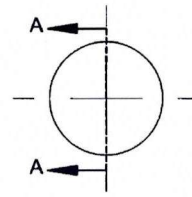
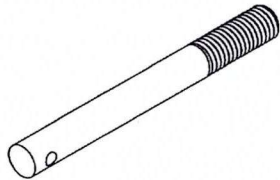
[illegible]

4/9/2019

[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie

				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
180 QC 21 - SA	30 pcs	4/19/19	0.00 0.00	QC 21 - SA - 21	21
				QC 21 - SA - 70	9-59
				QC 21 - SA - 53	JUN 03 2019
Part Op 110 - SL-154 (MORI SL-154 LATHE), 1-Machine as per DWG. FB638 FOLIO REV: AA DWG REV:					
Descriptions: <u>K</u> 2-Deburr					
120 - (QC2- Inspect parts off machine FAI/FAIB)					
150 - (QC8- Inspect parts - second check)					
170 - (Identify as per dwg & Stock Location: _____)					
180 - (QC21- Final Inspection - Work Order Release)					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
M304R0.375	304 Round Bar 0.375	8.1000 ft (.27 ea)	110-SL-154 - 1	5175074	
				5167686	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
110-SL-154 - 1	M304R0.375	8	29	0	
Part Specifications					
Specifications could not be found.					

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RBE703A94-1130-01-07 HANDLE STUD

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 193131 MC
19-04-09

- NOTES:
1) MATERIAL: AISI 304/316 SS
2) FINISH: N/A
3) HEAT TREAT: N/A
4) SPEC: N/A
5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
6) IDENTIFICATION: N/A

DART AEROSPACE Hawkesbury, Ontario, Canada	
TITLE HANDLE STUD	
DWG NO.	RBE703A94-1130-01-07
REV	K
DESIGN BY:	VM.B/28/2017
DRAWN BY:	VM.11/24/2017
CHECKED:	WM.11/30/2017
MFG. APPR:	MDP.11/30/2017
APPROVED:	WM.11/30/2017
DATE:	11/24/2017
SCALE:	NTS
WEIGHT:	0.06LBS
SHEET 5 OF 17	
1. DIMENSIONS ARE IN INCHES 2. UNLESS OTHERWISE SPECIFIED 3. DIMENSIONAL LIMITS APPLY AFTER PLATING	
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Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐					
Date :	Sequence #:	QTY Affected :		MRB (QSI042)			
Description Work Order Deviation		Disposition			Completed By		
					Lead hand / Supervisor		
					QC / QA Coordinator		
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread					
Other/Details: _____							

